



04202 2K VOC Primer Grey

ACCELERO

North American Market Only

Description:

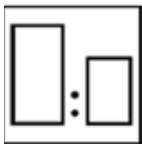
Accelero 04202 is a VOC High Build Air-Dry 2K Primer with excellent filling properties and sandability. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality.

Accelero 04202 is easy to sand within 1 hour from application. It maintains an excellent gloss holdout when topcoated with any General topcoating material.

It uses the same GenVerde hardeners family (H01522, H02232) as other primers in the GenVerde range, providing a complete and compact offer.

Suitable Substrates:

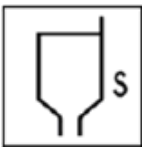
- Old and Sound thermoset topcoats.
- General polyester fillers.
- Sound OEM



Mix 100 : 25 : 5-25% with H01522, H02232 GenVerde hardeners and reducers
100% | 25% | 5--25%

04202	H01522 2K HARDENER FAST	S01522 REDUCER*
04202	H02232 2K HARDENER NORMAL	S02232 REDUCER

**Recommended*



18-19 s / DIN 4 mm / 20°C (68°F)
Potlife: 40 minutes at 20°C (68°F)



HVLP 1.6 – 1.8 mm



3-5 minutes between coats
2-3 coats
45-50 microns/coat
2.0 – 2.2 bar inlet pressure

THINNING RATIO%	VISCOSITY	FILM THICKNESS/COAT	3 COATS TOTAL FILM BUILD
5%	40"	70 μ	210μ
10%	30"	67 μ	200μ
15%	25"	65 μ	195μ
20%	22"	60 μ	180μ
25%	19"	55 μ	165μ



04202 2K VOC Primer Grey

ACCELERO

North American Market Only



Dust free after	10 minutes @ 20 °C (68°F)
Touch free after	15 minutes @ 20 °C (68°F)
Sandable after	60 minutes @ 20 °C (68°F)

Depending on the film thickness



Wear suitable protection

Specific Gravity: 1.805 kg/cm³ (15.06 lbs/gal)

VOC < 250 gr. /lit (2.1 lbs/gal)

Flash Point: 25°C (77°F)

Solids Content: Approx. 46.7% by weight

Coverage: 235 ft²/gallon at 3.0 mils film thickness (theoretical)

SDS: Refer to the safety data sheet

Product Data Sheet