



4206 2K VOC Primer Dark Grey

ACCELERO

North American Market Only

Description:

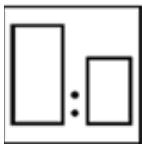
Accelero 4206 is a VOC High Build Air-Dry 2K Primer with excellent filling properties and sandability. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality.

Accelero 4206 is easy to sand within 1 hour from application. It maintains an excellent gloss holdout when topcoated with any General topcoating material.

It uses the same GenMax hardeners family (H1522, H2232) as other primers in the GenMax range, providing a complete and compact offer.

Suitable Substrates:

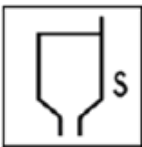
- Old and Sound thermoset topcoats.
- General polyester fillers.
- Sound OEM



Mix 100 : 25 : 5-25% with H1522, H2232 GenMax hardeners and reducers
100% | 25% | 5--25%

| | | |
|-------------|-------------------------------|-----------------------|
| 4206 | H1522 2K HARDENER FAST | S1522 REDUCER* |
| 4206 | H2232 2K HARDENER NORMAL | S2232 REDUCER |

**Recommended*



18-19 s / DIN 4 mm / 20°C (68°F)
Potlife: 40 minutes at 20°C (68°F)



HVLP 1.6 – 1.8 mm



3-5 minutes between coats
2-3 coats
45-50 microns/coat
2.0 – 2.2 bar inlet pressure

| THINNING RATIO% | VISCOSITY | FILM THICKNESS/COAT | 3 COATS TOTAL FILM BUILD |
|-----------------|-----------|---------------------|--------------------------|
| 5% | 40" | 70 μ | 210μ |
| 10% | 30" | 67 μ | 200μ |
| 15% | 25" | 65 μ | 195μ |
| 20% | 22" | 60 μ | 180μ |
| 25% | 19" | 55 μ | 165μ |

Product Data Sheet



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| | |
|------------------|---------------------------|
| Dust free after | 10 minutes @ 20 °C (68°F) |
| Touch free after | 15 minutes @ 20 °C (68°F) |
| Sandable after | 60 minutes @ 20 °C (68°F) |

Depending on the film thickness



Wear suitable protection

Specific Gravity: 1.649 kg/cm³ (13.76 lbs/gal)

Flash Point: 25°C (77°F)

Solids Content: Approx. 75.3% by weight RFU, depending on reduction ratio

Coverage: 235 ft²/gallon at 3.0 mils film thickness (theoretical)

SDS: Refer to the safety data sheet

Product Data Sheet