



4204 2K VOC Primer White

ACCELERO

North American Market Only

Description:

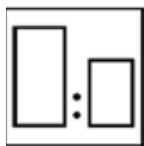
Accelero 4204 is a VOC High Build Air-Dry 2K Primer with excellent filling properties and sandability. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality.

Accelero 4204 is easy to sand within 1 hour from application. It maintains an excellent gloss holdout when topcoated with any General topcoating material.

It uses the same GenMax hardeners family (H1522, H2232) as other primers in the GenMax range, providing a complete and compact offer.

Suitable Substrates:

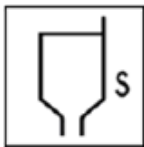
- Old and Sound thermoset topcoats.
- General polyester fillers.
- Sound OEM



Mix 100 : 25 : 5-25% with H1522, H2232 GenMax hardeners and reducers
100% | 25% | 5--25%

4204	H1522 2K HARDENER FAST	S1522 REDUCER*
4204	H2232 2K HARDENER NORMAL	S2232 REDUCER

**Recommended*



18-19 s / DIN 4 mm / 20°C (68°F)
Potlife: 40 minutes at 20°C (68°F)



HVLP 1.6 – 1.8 mm



3-5 minutes between coats
2-3 coats
45-50 microns/coat
2.0 – 2.2 bar inlet pressure

THINNING RATIO%	VISCOSITY	FILM THICKNESS/COAT	3 COATS TOTAL FILM BUILD
5%	40"	70 μ	210μ
10%	30"	67 μ	200μ
15%	25"	65 μ	195μ
20%	22"	60 μ	180μ
25%	19"	55 μ	165μ

Product Data Sheet



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Dust free after	10 minutes @ 20 °C (68°F)
Touch free after	15 minutes @ 20 °C (68°F)
Sandable after	60 minutes @ 20 °C (68°F)

Depending on the film thickness



Wear suitable protection

Specific Gravity: 1.686 kg/cm³ (14.069 lbs/gal)

Flash Point: 25°C (77°F)

Solids Content: Approx. 75.3% by weight RFU, depending on reduction ratio

Coverage: 235 ft²/gallon at 3.0 mils film thickness (theoretical)

SDS: Refer to the safety data sheet

Product Data Sheet