



# 8350 - Genflex Plastic Primer & Adhesion Promoter

## Description:

8350 is an excellent single component plastic primer for adhesion to factory raw plastic bumpers. It is a clear liquid non pigmented. It creates good adhesion for primer, sealer, or basecoat to these plastic parts.

---

## Suitable Substrates:

Adheres to all plastic car parts available today, namely: Polypropylene, polyurethane and polyolefin plastics. It is not suitable for PE (polyethylene) parts.

---

## Surface Preparation (untreated plastic):



Temper 60 min. @ 60°C.

---



Abrade surface with an ultra fine pad soaked in GenClean silicone remover

---



Wipe with GenClean silicone remover.

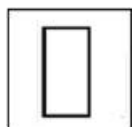
---



Air dry overnight or 20 min. @ 60°C.

---

## Application:



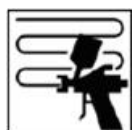
Ready to spray

---



Compliant 1.3 – 1.4 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.4-1.5 mm ; maximum 0.7 bar at the air-cap

---

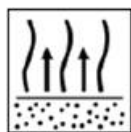


1 coat  
1-2 microns

---



## 8350 - Genflex Plastic Primer & Adhesion Promoter



10 minutes at 20 °C (68 °F)



Overcoat wet on wet with plasticized 4462 **General** primer

---



Wear suitable protection

---

**Flash Point:** 30°C (86 °F)

---

**Specific Gravity:** 0.885 kg/cm<sup>3</sup>

---

**Solids Content:** 5 % by weight

---

**VOC (2004/42/EC):** 2004/42/IIB (e) (840)840. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 840 g/l.

---

**Coverage:** 15 m<sup>2</sup>/l (theoretical)

---

**SDS:** See the safety data sheet