



8340 Plastic Primer & Adhesion Promoter

Description:

8340 is an excellent single component plastic primer for adhesion to factory raw plastic bumpers. It is a clear liquid slightly pigmented with a metallic pigment for easier spraying. It creates good adhesion for primer, sealer, or basecoat to these plastic parts.

Suitable Substrates:

Adheres to all plastic car parts available today, namely: Polypropylene, polyurethane and polyolefin plastics. It is not suitable for PE (polyethylene) parts.

Surface Preparation (untreated plastic):



Temper 60 min. @ 60°C.



Abrade surface with an ultra fine pad soaked in GenClean silicone remover

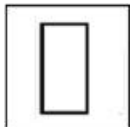


Wipe with Genclean silicone remover.



Air dry overnight or 20 min. .@ 60°C.

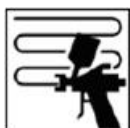
Application:



Ready to spray



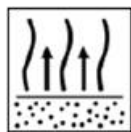
Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.4-1.5 mm ; maximum 0.7 bar at the air-cap



1 coat
1-2 microns



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10 minutes at 20 °C (68 °F)



Overcoat wet on wet with plasticized 4462 **General** primer



Wear suitable protection

Flash Point: 30°C (86 °F)

Specific Gravity: 0.885 kg/cm³

Solids Content: 5 % by weight

VOC (2004/42/EC): 2004/42/IIB (e) (840)840. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 840 g/l.

Coverage: 15 m²/l (theoretical)

SDS: See the safety data sheet