



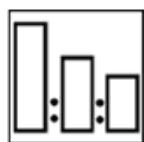
## 6000 - 2K HS Clear

### Description:

This 2 coats high solid Clearcoat system has an excellent adhesion on waterborne or solvent base-coats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

### Suitable Substrates:

- GenRock basecoat
- Gen<sub>2</sub>O basecoat

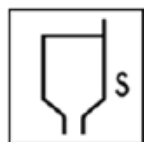


Mix 2:1 with any of the following hardeners:

- H760 Special
- H750 Extra Slow
- H700 Slow
- H600 Normal
- H500 Fast
- H200 Super Fast

Potlife: 5h at 20°C

5-10% General Thinner



16-18s / DIN 4 mm / 20 °C



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure



2 Regular Coats  
50 – 60 micron



Wait 10 min before increasing temperature  
Air dry 20 min at 60 °C panel temperature

Product Data Sheet



## 6000 - 2K HS Clear



	20°C	60°C
Dust Free	20 min	5 min
Tack free	45 min	10 min
Dry for handling	3 h	15 min
Polishable	7 h	30 min
Through Drying	2 days	1 h

NOTE: These readings were achieved by using the H500 hardener.



Short Wave 8 min

The object should be maintained at greater than 60 cm from source.



Wear suitable protection

**Flash Point:** 25°C

**Specific Gravity:** 0.985 kg/cm<sup>3</sup>

**Solid Content:** 52.6 % by weight

**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

**SDS:** See the safety data sheet

Product Data Sheet