



# 5021 – VOC High Performance Clear

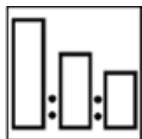
North American Market Only

## Description:

The 5021 VOC High Performance Clear is the ultimate clearcoat for 2.1 VOC compliant territories. It exhibits the highest performance in most characteristics; Notably: Better distinctness of image (DOI), better gloss, quicker drying, and easier application. The 5021 is based on the latest European technology for vehicle refinish clearcoat applications.

## Suitable Substrates:

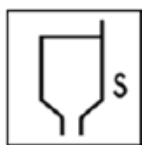
- GenVerde basecoat
- Gen<sub>2</sub>O basecoat



Mix 4:1 with any of the following GenMax hardeners:

- H03236 VOC Hardener Slow
- H02232 VOC Hardener Normal
- H01522 VOC Hardener Fast

Potlife: 6h at 20°C (68°F)



18-20s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure (36 PSI)  
0.8-1.0 Mil per full coat



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.6 bar atomization pressure (9 PSI)



0.8-1.0 Mil per full coat



Wait 10-12 min flash-off between coats  
Wait 15-20 min. before increasing temperature  
Bake 20 min at 60 °C (140°F) panel temperature

Product Data Sheet



## 5021 – VOC High Performance Clear

North American Market Only



Short Wave 8 min

The object should be maintained at greater than 60 cm from source.



Wear suitable protection

### VOC:

**Regulatory VOC** 285.0 gr/lit (2.37 lbs/gal)

**Regulatory VOC** ready to spray < 250.0 gr/lit (2.08 lbs/gal)

### Specific Gravity:

1.1 kg/lit (9.16 lbs/gal)

### Solids Content:

App. 30-31% by weight.

### Coverage:

650 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

### SDS:

See the safety data sheet

Product Data Sheet