



5010 - 2K Rapid Clear

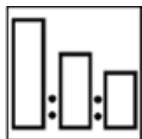
North American Market Only

Description:

The 5010 2K Rapid Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing. It is characterized by a faster curing speed at air drying, polishable after 4 hours drying at 25°C (77°F).

Suitable Substrates:

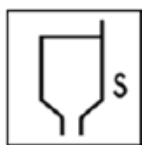
- GenRock basecoat
- Gen₂O basecoat



Mix 4:1 with any of the following GenMax hardeners:

- H3236 2K Hardener Slow
- H2232 2K Hardener Normal
- H1522 2K Hardener Fast

Potlife: 6h at 20°C (68°F)



17-19s / #2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure (10 PSI)



0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature
Air dry: Polishable after 4 hours at 25°C (77°F)

Product Data Sheet



5010 - Super Fast Clear

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Short Wave 8 min

The object should be maintained at greater than 60 cm from source.



Wear suitable protection

VOC:

Regulatory VOC 505.8 gr/lit (4.2 lbs/gal)

Regulatory VOC ready to spray < 497.5 gr/lit (4.14 lbs/gal)

Specific Gravity:

0.939 kg/lit (7.82 lbs/gal)

Solid Content:

36.0 – 37.0 % by weight RFU

Coverage:

490ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS:

See the safety data sheet

Product Data Sheet