



## 3021 - VOC Smooth Clear

North American Market Only

### Description:

The 3021 VOC Smooth Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing.

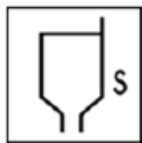
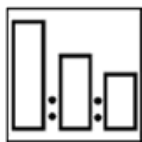
### Suitable Substrates:

- GenVerde basecoat
- Gen<sub>2</sub>O basecoat

Mix 4:1 with any of the following GenVerde VOC hardeners:

- H03236 VOC Hardener Slow
- H02232 VOC Hardener Normal
- H01522 VOC Hardener Fast

Potlife: 6h at 20°C (68°F)



17-19s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure (36 PSI)



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure (10 PSI)



0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature  
Bake 20 min at 60 °C (140°F) panel temperature

Product Data Sheet



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Short Wave 8 min

The object should be maintained at greater than 60 cm from source.



Wear suitable protection

### VOC:

Regulatory VOC 289.9 gr/lit (2.41 lbs/gal)

Regulatory VOC ready to spray < 250 gr/lit (2.1 lbs/gal)

### Specific Gravity:

1.1 kg/lit (9.16 lbs/gal)

### Solids Content:

App. 31.0% by weight RFU

### Coverage:

520 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

### SDS:

See the safety data sheet

Product Data Sheet