



9340 - Adhesion Promoter

Description:

9340 is an excellent adhesion promoter based on a polymerized polyolefin resin. It has high solvent resistance, water resistance and corrosion resistance. 9340 offers excellent adhesion not only on metals including galvanized steel, Aluminum, stainless steel, plastics, body bumpers but also on glass, tiles, and acrylic signs.

Suitable Substrates:

Galvanized Steel/Aluminum/Plastics including PP/Stainless Steel/Chromium Plating/ Steel/EDP/Old sanded painted surfaces/Glass/Tiles/Acrylic Sign Boards/Copper/1 and 2 component Urethane paint/ 2 component Acrylic urethane paint.

Components:

9340 Clear Color.

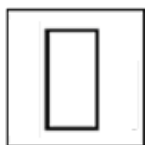
Objective:

An adhesion promoter that offers good adhesion between substrates and topcoats

Directions for Use:

Remove oil, dirt, water, dust and other contaminants.
Apply 1 to 2 coatings of 9340. Apply one or two coatings at a distance of 10-15cm. Avoid applying too thick. A thin coating can offer sufficient adhesion. Longer drying time required with 2 coatings.

Application:



Ready to spray



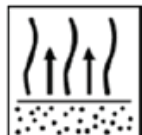
Compliant 1.4 – 1.6 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.4-1.6 mm; maximum 0.7 bar at the air-cap



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1 or 2 coats
6-8 microns



5 to 10 minutes at 20°C (68°F)



After 20 min.@ 20°C.



Wear suitable protection

**VOC
(2004/42/EC):**

2004/42/IIB (e) (840)540. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 540 g/l.

Specific Gravity: 0.86 g/cm³

Flash Point: -17°C (1°F)

Solids Content: 5 % by weight

SDS: Refer to the safety data sheet

Product Data Sheet