

## 809 - 2K Plasticizer Matt

## **Description:**

809 2K Plasticizer Matt is a universal plasticizer for all MS and VOC topcoat systems. It is suitable for General filler and plastic finishes. 809 demonstrate high long-term elasticity.

## **Preparation:**

- Can be used for all car plastic panels.
- Add 15% of plasticizer to topcoats, clearcoats and fillers with medium and hard plastics.

• Add 50% of plasticizer to topcoats, clearcoats and fillers with soft plastics.

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Addition of 809 to 683 clear	Gloss level at 60 degrees
50%	75-85%
100%	65-75%
150%	50-60%
200%	10-20%

**Flash Point:** 27°C /80.6°F

**Solid Content:** 46.8 %

**Specific Gravity:** 

1.032 g/cm<sup>3</sup>

Cleaning the **Equipment**:

Clean after use with General cleaning thinner.

Important Remarks:

- General 2K Plasticizer Matt must be included before the addition of 2K hardener.
- To optimize the sanding properties the plasticized fillers should be dried 45 min/60-65 °C panel temperatures. 809 may be added in a maximum proportion of 1:1 for maximum plasticizing effect.
- When 809 is added to General 2K systems, it slows down the drying.